

Work Order ID 83403

Tuesday, April 17, 2012 4:06:38 PM

83403

Page 1

Item ID: D3761-1-041

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: HOOK & LOOP STRIP

Start Date: 4/17/2012 Start Qty: 10.00

10

Cust Item ID:

Required Date: 4/20/2012 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: *MF*

Date: *12-4-17*

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3761

Rev A

100

Pick Kit

0.00

100

Packaging

Memo

0.00

Packaging

10X *Ø* *JB 4/12/04/18*

110

Small Fab

0.00

110

Small Fab

Memo

0.00

Small Fab

CUT D3761-1 PER DRWG D3761 REV.A4.125"

10X *Ø* *JB 4/12/04/18*

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.00

Quality Control

Szkeles

(20)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 83403***83403***

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Run Start

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QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: **ST 244B** 0.00***130***

Packaging

Memo

0.00

10x

SP
12-04-15

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/4/19**12-04-15**

W/O:		WORK ORDER CHANGES					
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Picklist Print

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Page 1

Work Order ID: 83403

Parent Item: D3761-1-041

Parent Item Name: HOOK & LOOP STRIP

Start Date: 4/17/2012

Required Date: 4/20/2012

Start Qty: 10.00

Required Qty: 10.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3761-1		Manufactured	No				f	51.0500		3.5			
HOOK & LOOP STRIP													

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST244A	30	
68919	30	
ST245	21.05	
55429	0	
56400	21.05	

3.5

EB 2/04/18

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WORK ORDER NON-CONFORMANCE (NCR)							
NC	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
		Initial Chief Eng	Action Description Chief Eng	Sign & Date			
91							

NOTE: Date & initial all entries

SPECIFICATION CONTROL DRAWING

PART NUMBER: D3761-X-YYY

WHERE: X = HOOK & LOOP STRIP PER TABLE BELOW

YYY= LENGTH IN INCHES, WHERE LAST NUMBER IS IN EIGHTHS OF AN INCH

EXAMPLE: 2" WIDE BLACK SELF-GRIP HOOK & LOOP STRIP 4 1/8" LONG = D3761-1-041

DART P/N	WIDTH (in)	MATED THICKNESS (in)	COLOUR	McMASTER-CARR P/N
D3761-1-YYY	2.0	0.12	BLACK	94905K72 94905K73 94905K114 94905K119 94905K125

D3761-X-YYY SELF-GRIP HOOK & LOOP STRIP

RELEASED
08.03.27

NOTES:

- 1) MATERIAL: CUT TO LENGTH FROM ROLL
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

A	NEW ISSUE	LE	08.03.05
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3761	SHEET 1 OF 1
APPROVED		TITLE	
DE APPR.	SELF-GRIP HOOK & LOOP STRIP		SCALE NTS
DATE	08.03.05		<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>

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